



# TOWER SEALANTS

December 15, 2008

Mr. Herman Guevara  
Plastic Components, Inc.  
9051 NW 97<sup>th</sup> Terrace  
Miami, FL 33178

RE: PVC Trim Line Adhesion Testing

Dear Mr. Guevara:

As requested, the Tower Sealants Technical group performed adhesion testing on the four substrates you provided. This evaluation was completed using Tower Sealants "Tower Tech Acrylic Urethane Elastomeric Sealant White" (TS-00147). The tests were run in accordance with ASTM C-794, and results are as noted:

SUBSTRATE	SEALANT	PRIMER	REQUIRMENT	RESULT
STDE-50	TS-00147	NONE	5 pli	11 pli
711-50	TS-00147	NONE	5 pli	10 pli
2050	TS-00147	NONE	5 pli	14 pli
1050	TS-00147	NONE	5 pli	12 pli

Substrate preparation – Isopropyl Alcohol Wipe, No Primer Used.

All samples showed excellent adhesion. As you may be aware, ASTM C-794 requires a minimum peel value 5 pli. The adhesion between your samples and the Tower Tech Acrylic Urethane Elastomeric Sealant was at least twice that amount, and in one case almost three times the ASTM requirement.

If you have any questions, or need additional information, please feel free to contact me.

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